







# Work Order ID 63750

Friday, November 12, 2010 11:26:29 AM


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Item ID:	D2957	Accept		Setup	Start	
Revision ID:						
Item Name:	Mounting Plate				Stop	
Start Date:	11/12/2010	Start Qty:	10.00			
Required Date:	11/19/2010	Req'd Qty:	10.00			
Reference:						


Approvals:	Process Plan:		Date:	10-11-12	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2957	Rev B								

100		BAND SAW	0.00						
	Bandsaw	Memo	0.00	amb 10/12/22		10	0		
	Jeaspa Bandsaw	Cut blanks 10.500" long 1 blank makes 5 parts							

110		HAAS CNC VERTICAL MACHINING #1	0.00						
	HAAS 1	Memo	0.00	B.A 10/12/23		10	0		
	HAAS CNC vertical machine #1	Machine as per folio FA042 Deburr							

120		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00	B.A 10/12/23		10	0		
	Quality Control								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D2957	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Mounting Plate					
Start Date: 11/12/2010	Start Qty: 10.00		Cust Item ID:		
Required Date: 11/19/2010	Req'd Qty: 10.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00				10	0		
Quality Control									

150	Identify as per dwg & Stock Location: <u>WA</u>	0.00							
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL*****								

160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/01/12

11-01-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

Friday, November 12, 2010 11:26:34 AM

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Work Order ID: 63750



Parent Item: D2957

Parent Item Name: Mounting Plate

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: C00.08.09 New dwg rev B (mpp 2078) E C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X01.25 0		Purchased	No			100	f	19.6000	0.175	1.842105			



6061-T6 Bar .500 x 1.25



Location

Loc Qty

Loc Code

MAT02

19.6

103019

8.5

7872

11.1

1.842

and 10/12/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	43750
Description: Mounting Plate		Part Number:	D2957
Inspection Dwg: D2957	Rev: B	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.25	+/-0.030	0.252	✓		Vern	GA - 01
0.068	+/-0.010	0.070	✓		"	"
Ø0.325	+/-0.010	Ø0.324	✓		"	"
0.250	+/-0.010	0.249	✓		"	"
1.06	+/-0.030	1.066	✓		"	"
0.875	+/-0.010	0.877	✓		"	"
0.449	+/-0.010	0.449	✓		"	"
R0.12	+/-0.030	R0.120	✓		R-6	ref.
1.85	+/-0.030	1.852	✓		Vern	GA - 01
0.250	+/-0.010	0.250	✓		"	"
0.19	+/-0.030	0.188	✓		"	"
0.125	+/-0.010	0.125	✓		"	"

Measured by:	B.A	Audited by:	amf	Prototype Approval:	N/A
Date:	10/12/23	Date:	10/12/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	TF

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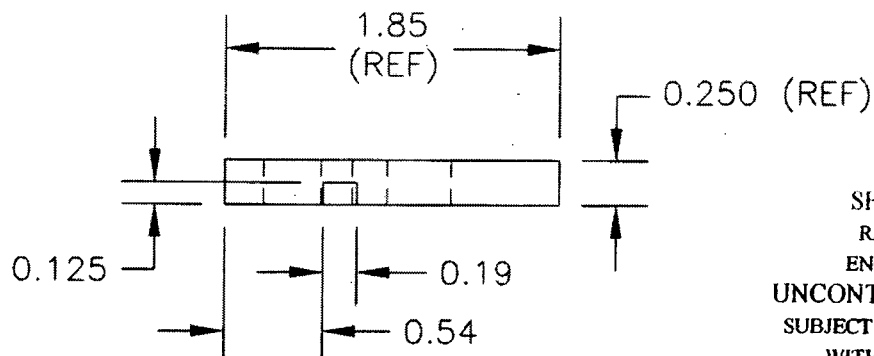
**NOTE:** Date & initial all entries





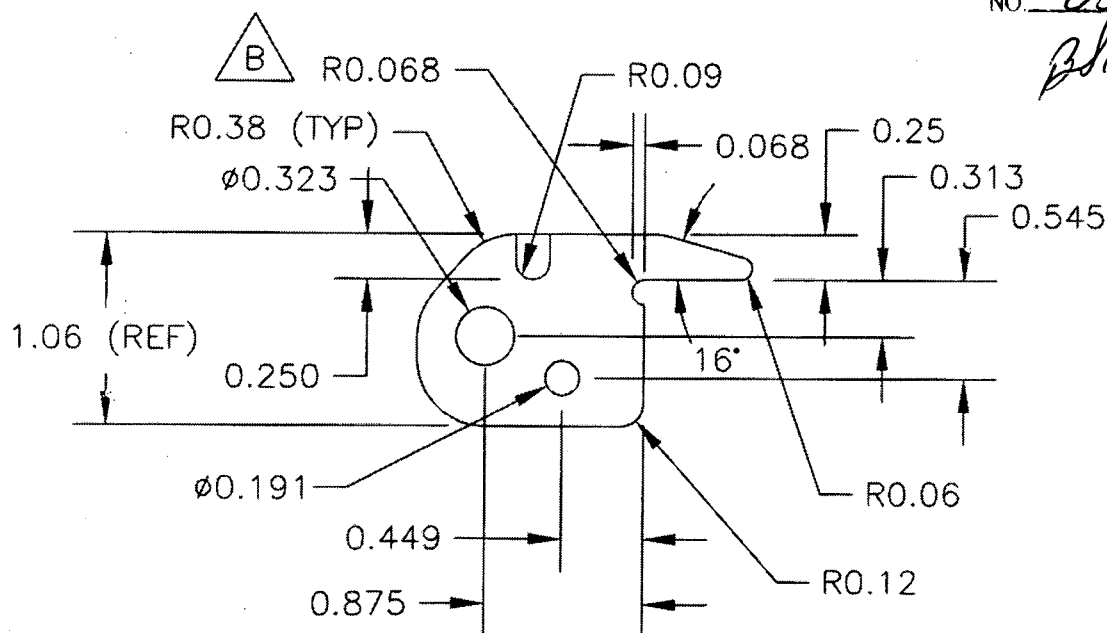
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06	TITLE MOUNTING PLATE		SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED  
00.07.10 *[Signature]*



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 63750

*2/10-11-12*



MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR  
QQ-A-250/11) 0.250 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
BREAK ALL SHARP EDGES 0.010 TO 0.020

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